

FIXING APPLICATIONS IN TUNNELS





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INFLUENCES ON CONSTRUCTION FIXINGS IN TUNNELS

Fire



A fire inside a tunnel represents an enormous challenge for the material used. The fire load may be very high due to traffic passing through the tunnel. Temperatures may also rise to very high levels due to tight spaces in the tunnel.

As fire fighting is extremely difficult, it is important for fastening material not to fail in case of a fire event before a certain time has passed. In general, the standard temperature curve according to DIN 4102 is not sufficient for the structural design of exposed fastening material.

The Würth anchors W-FAZ/HCR, W-FA/HCR M6, W-NA/HCR and W-VIZ/HCR have therefore been tested according to the time-temperature profile of the "Additional technical terms of contract and guidelines for civil engineering works (ZTV-ING), part 5 Tunnel Construction" and thus comply with all requirements of fire protection in tunnels. Our W-NA/HCR has also been tested according to the more stringent and demanding RWS (RijksWaterstaat) curve, which assumes the worst-case scenario of an oil tanker catching fire while carrying 50 m³ of fuel and results in a fire load of 300 MW lasting up to 120 minutes.

Fatigue loading



Trains and trucks passing through tunnels cause fatigue loading on construction fixings. In particular, this includes wind pressure and suction. Continuously repeating periodic loads on anchors may lead to the fatigue failure of the fastener. This may already occur after approx. 10,000 load changes (e.g., in the case of 10 load changes per day, there will be more than 10,000 load changes within 3 years).

Therefore, many of the applications in tunnels may be fixed with anchors approved for fatigue loading. Only this prevents the failure. This also applies to dynamically loaded operational structures, such as jet ventilators. The resin bonded anchor system W-VIZ dynamic is approved for fatigue loading and is generally used for such applications.



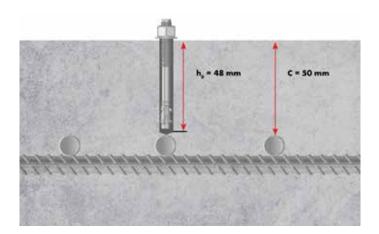
Corrosion

Environmental conditions inside road tunnels regularly represent increased challenges for fasteners and their corrosion resistance. This includes humidity, de-icing salts and exhaust gases. According to the stainless steel approval Z-30.3-6, a steel quality in accordance with corrosion resistance class V is required in road tunnels due to the high pollution caused by sulfur dioxide (SO2). This class includes highly corrosion-resistant steel (HCR steel), which is also required according to "ZTV-ING, part 5 Tunnel Construction". A4 stainless steel must not be used in road tunnels since this material may fail due to stress corrosion cracking.

With its product range of anchors made of highly corrosion resistant (HCR) steel and all other popular steel qualities, Würth covers all applications in tunnels. On the following pages you will find a selection of fastening solutions made of HCR steel.



Shallow Embedment Depth



Concrete cover thickness is sometimes a restriction on the construction site when it comes to fixing solutions. Fixings with large embedment depths often come with the risk of drilling into rebar. Würth's anchor solutions include specifically designed products that ensure rebar is undamaged during the installation process. Our top-line mechanical anchor W-FAZ Pro/HCR is a high performance anchor which is designed to sustain large tension loads up to 5.8 kN for a metric thread diameter of 8 mm in cracked concrete with drill-hole depths under 50 mm. As a chemical injection mortar alternative, our WIT-VIZ can achieve the same load in tension without exceeding the 50 mm marker for adequate concrete cover.

De-installation



During the construction phase, equipment is installed for temporary use to aid in the construction process. Removing this equipment without damage to the substructure is necessary to be able to commission the project for final use. In addition, tunnel refurbishment often requires that old equipment is safely and easily de-installed and replaced with new equipment. Such equipment include ventilation pipes, temporary lighting and temporary rail-tracks. As a solution, Würth provides it's heavy duty concrete screw W-BS as a high performance anchor in terms of load capacity which has a European Technical Approval for multiple reuse.



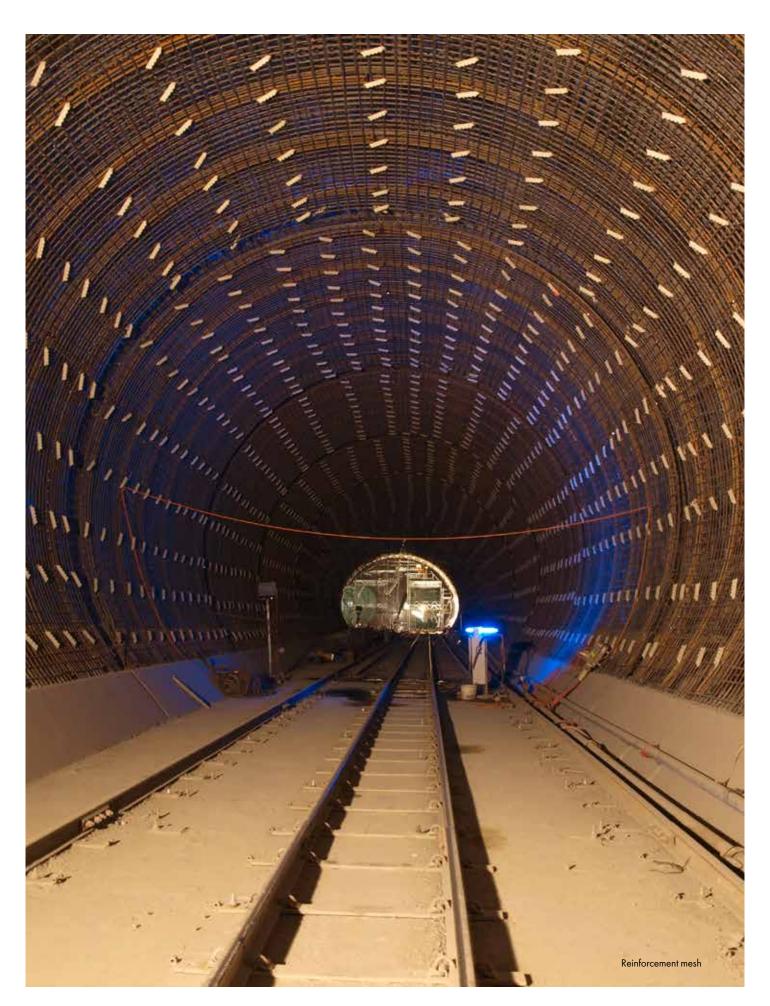
Selection Matrix

Anchor/Screw		Load								
		Static	Seismic C1	Seismic C2	Fatigue	Galvanized				
WIT-VIZ Art. No. 0905 4	40									
		V	√	√	_	√				
WIT-VIZ Dynamic Art. N	o. 0905 481					,				
	4	V	_	_	1	√				
WIT-BS Art. No. 0905 45	jo									
		V	-	_	_	√				
WIT-UH 300 Art. No. 59	18 500									
	• <u>0</u>	V	√	√	_	√				
WIT-VM 250 Art. No. 09	03 450									
THE RESERVE TO SERVE THE PARTY OF THE PARTY	-0	V		_	_	√				
WIT-PM 200 Art. No. 59	18 24									
	=0	√	_	_	_	√				
WIT-PE 1000 Art. No. 59	18 605									
]	90	√	√	√	_	√				
WIT-PE 500 Art. No. 090	3 480									
	6	✓	√	√	_	✓				
W-BS Art. No. 5929		√	√	√	_	√				
W-FAZ Pro Art. No. 5930		✓	√	√	√	√				
W-FAZ Art. No. 5928		✓	√	√	_	√				
W-HAZ Art. No. 0905 2		√	√	√	_	√				
W-FA Art. No. 5932		√	_	_	_	√				
W-ED Art. No. 0904		√	_	_	_	\checkmark				
W-NA Art. No. 0905 361		√	_	_	_	√				
Shark pro Art. No. 5906 2		√	_	_	_	√				



Corrosion Resistance Fire Resistance									
Hot-dipped	A4	HCR	R 120	ZTV-ING		RWS			
				A4	HCR				
√	✓	✓	✓	_	✓	_			
-	√	√	_	_	√	-			
-	√	_	_	_	_	-			
✓	✓	✓	✓	_	_	-			
√	✓	✓	✓	_	_	_			
√	√	√	_	_	_	_			
✓	✓	✓	✓	_	_	_			
√	✓	√	✓	_	_	_			
_	√	_	√	_	_	_			
_	√	√	√	_	√	_			
-	√	√	√	_	√	_			
_	√	_	√	_	_	_			
✓	√	√	_	_	√	-			
_	√	√	√	_	_	_			
_	√	√	√	√	√	√			
_	\mathbf{V}	_	_	_	_	_			

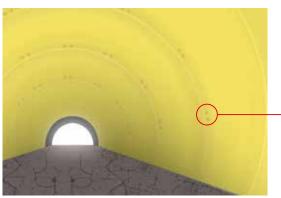


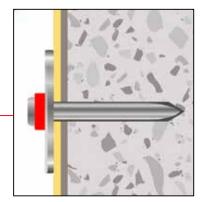




SEALING MEMBRANE







Type of installation

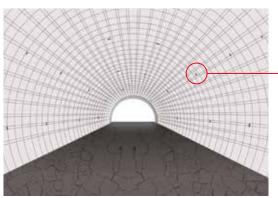
Pre-positioned	In-place	Stand-off
-	✓	-

Anchor/	Load				Corrosion Resistance				Fire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				A4	HCR	
UNS Nail 104 0864 104	√	_	-	-	✓	-	-	-	-	-	-	-
WIT-VM 250 0903 450	✓	✓	-	_	✓	✓	√	✓	✓	-	-	-



REINFORCEMENT MESH







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	-

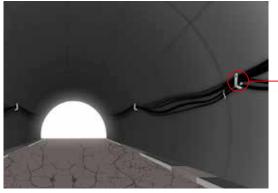
Anchor/	Load				Corrosion Resistance				Fire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				Α4	HCR	
Fixanchor B-W Special request	✓	_	-	_	✓	_	_	-	_	-	-	_
WIT-PE 500 + Rebar 0903 480	√	✓	✓	-	√	✓	√	√	✓	_	-	-

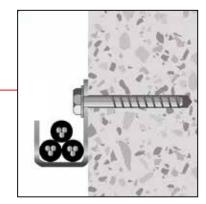




POWER SUPPLY CABLE







Type of installation

Pre-positioned	In-place	Stand-off
-	✓	-





Anchor/	Load				Corrosion Resistance				Fire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				Α4	HCR	
W-BS 5929	✓	✓	✓	_	✓	-	✓	-	✓	-	-	-
W-FAZ 5928	✓	✓	✓	-	✓	-	✓	✓	√	-	✓	-
W-FA 5932	✓	_	-	_	✓	✓	√	✓	-	-	✓	-

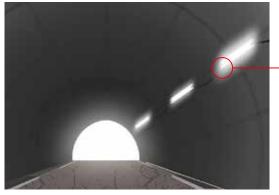


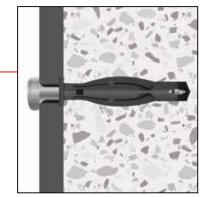




TEMPORARY LIGHTING







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	-







Anchor/	Load				Corrosion Resistance				Fire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				Α4	HCR	
Shark Pro 5906 2	✓	-	-	_	✓	-	✓	-	_	-	-	-
W-BS 5929	✓	√	✓	-	✓	-	√	-	√	-	-	-
W-FA 5932	✓	-	_	_	✓	✓	✓	✓	_	_	✓	_

Also suitable:

W-BS

Art. No. 5929..



W-FA

Art. No. 5932..

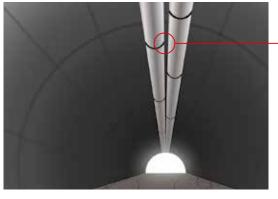


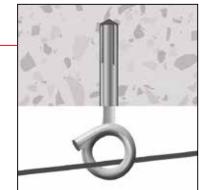




VENTILATION PIPES







Type of installation

Pre-positioned	In-place	Stand-off
✓	-	-





Anchor/	Load				Corrosi	on Resist	ance		Fire Re	sisto	ınce	
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				A4	HCR	
W-ED 0904	✓	-	-	_	✓	-	✓	✓	✓	-	-	-
W-BS 5929	✓	✓	✓	_	✓	-	✓	-	√	-	-	-
WIT-VM 250 + W-VI-IG 0903 450	✓	√	-	_	√	✓	✓	✓	✓	_	-	-

Also suitable:

W-BS + internal thread Art. No. 5929..



WIT-VM 250 + W-VI-IG Art. No. 0903 450..

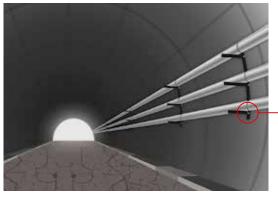


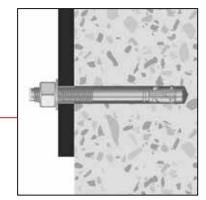




UTILITY PIPES





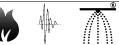


Type of installation

Pre-positioned	In-place	Stand-off			
-	✓	✓			

Δn	prov	als	and	certific	ates:
7	P1 V 1	uis	ullu	CELLILIC	uics.







Anchor/	Load				Corrosi	on Resist	ance		Fire Re	esista	nce	
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				A4	HCR	
W-FAZ 5928	✓	✓	✓	_	✓	-	✓	✓	✓	-	✓	-
W-BS 5929	✓	✓	✓	-	✓	-	✓	-	✓	-	-	_
W-FA 5932	✓	_	_	_	✓	✓	✓	✓	_	_	✓	_

Also suitable:

W-BS Art. No. 5929..



W-FA Art. No. 5932..

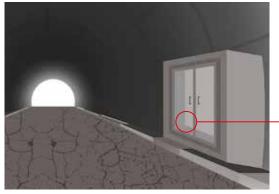


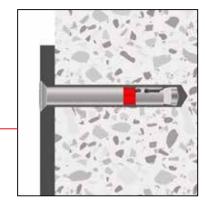




EXIT NICHE







Type of installation

Pre-positioned	In-place	Stand-off
-	✓	-





Anchor/	Load				Corrosi	on Resist	ance		Fire Re	sista	nce	
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				A4	HCR	
W-HAZ 0905 2	✓	✓	✓	_	✓	_	✓	-	✓	-	-	-
W-BS 5929	✓	√	✓	-	✓	-	✓	-	✓	-	-	-
W-NA 0905 362	✓	_	-	-	✓	-	√	✓	√	✓	✓	✓

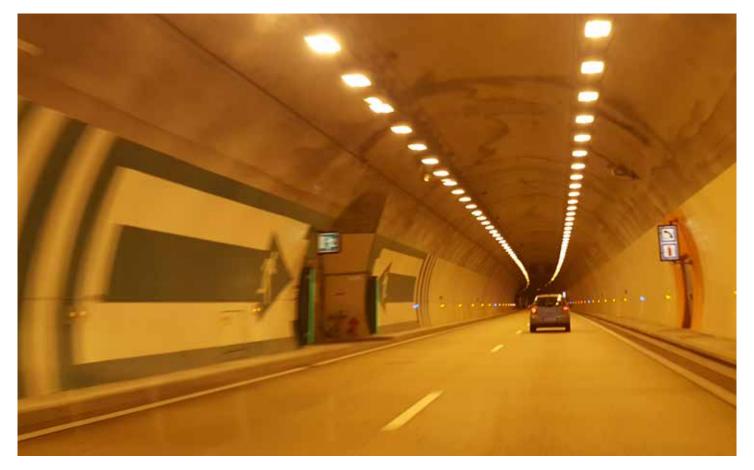
Also suitable:

W-BS Art. No. 5929..



W-NA Art. No. 0905 361..

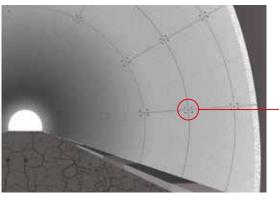


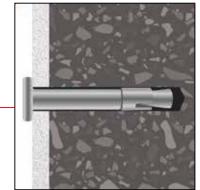




FIRE PROTECTION BOARDS







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	-



Anchor/ Load					Corrosion Resistance				Fire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				Α4	HCR	
W-NA 0905 362	✓	-	_	-	✓	-	✓	✓	✓	✓	✓	✓
W-BS 5929	✓	✓	✓	-	✓	-	√	-	√	-	-	-



W-BS Art. No. 5929..

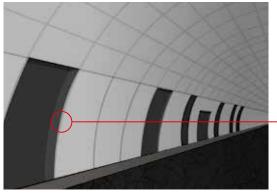


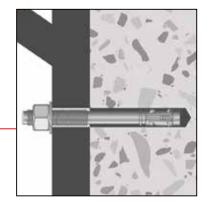




WALL CLADDINGS







Type of installation

Pre-positioned	In-place	Stand-off			
-	✓	✓			





Anchor/	Load				Corrosi	on Resist	ance		Fire Re	esisto	nce	
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				A4	HCR	
W-FAZ 5928	✓	✓	✓	_	✓	-	✓	✓	✓	-	✓	-
W-BS 5929	✓	✓	✓	-	✓	-	✓	-	√	-	-	-
W-FA 5932	✓	_	-	-	✓	✓	✓	✓	-	_	✓	-







W-FA Art. No. 5932..

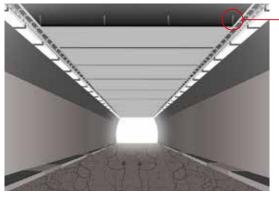


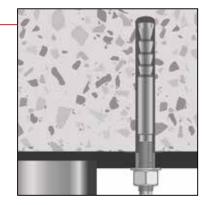




FALSE CEILING







Type of installation

Pre-positioned	In-place	Stand-off			
✓	✓	✓			





Anchor/	Load				Corrosi	on Resist	ance		Fire Resistance				
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV-ING		RWS	
Art. No.					nized	dipped				Α4	HCR		
WIT-VIZ 0905 440	✓	✓	✓	_	✓	√	✓	✓	✓	-	✓	-	
WIT-PE 1000 5918 605	√	√	✓	-	✓	✓	✓	✓	✓	-	-	-	
WIT-UH 300 5918 500	√	✓	✓	-	✓	✓	✓	✓	√	-	-	-	

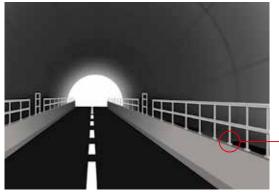






HANDRAILS







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	✓









Anchor/	Load				Corrosi	on Resist	ance		Fire Resistance				
Screw Art. No.	Static	C1	C2	Fatigue	Galva-	Hot- dipped	A4	HCR	R 120	ZTV-ING		RWS	
					nized					Α4	HCR]	
WIT-VIZ 0905 440	✓	✓	✓	_	✓	√	✓	✓	✓	-	✓	-	
WIT-UH 300 5929	✓	✓	✓	_	✓	✓	✓	✓	✓	-	-	-	
W-BS 5918 500	✓	✓	✓	-	✓	✓	✓	✓	√	-	-	-	

Also suitable: **WIT-UH 300** Art. No. 5918 500..



W-BS Art. No. 5929..







LIGHTING / CABLE TRAYS / LOUDSPEAKERS







Type of installation

I	Pre-positioned	In-place	Stand-off
-		✓	✓

Approvals a	d certificates [,]
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Anchor/	Load				Corrosi	Fire Resistance						
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV-ING		RWS
Art. No.					nized	dipped				A4	HCR	
W-FAZ 5928	✓	✓	✓	_	✓	_	✓	✓	✓	-	✓	-
W-BS 5929	✓	✓	✓	-	✓	-	✓	-	√	-	-	-
WIT-VIZ 0905 440	✓	✓	✓	_	✓	✓	✓	✓	√	-	✓	-

Also suitable:

W-BS

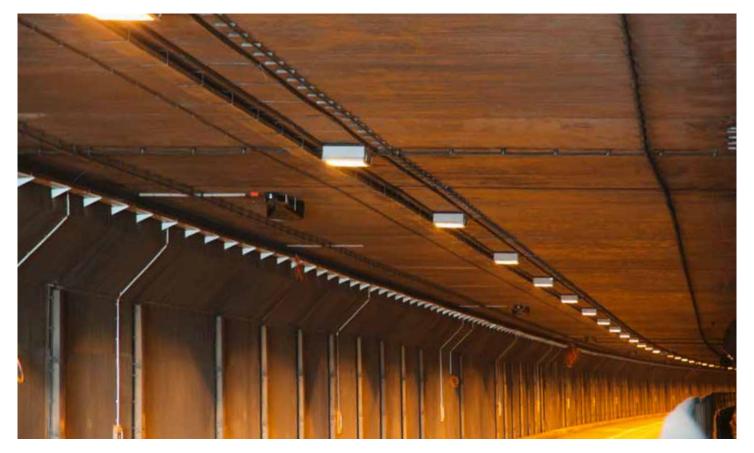
Art. No. 5929..



WIT-VIZ

Art. No. 0905 440..



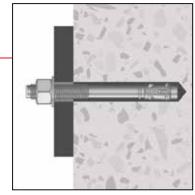




TRAFFIC SIGNS / EMERGENCY APPARATUS







Type of installation

Pre-positioned	In-place	Stand-off
-	✓	✓





Anchor/	Load				Corrosi	Fire Resistance						
Screw	Static	C1	C2	Fatigue	Galva- nized	Hot- dipped	A4	HCR	R 120	ZTV-ING		RWS
Art. No.										Α4	HCR]
W-FAZ			/									
5928	Y	V	V	_	Y	_	*	V	V	_	V	_
W-BS			_						,			
5929	√	✓	✓	_	✓	_	✓	_	✓	-	_	_
W-FA												
5932	✓	√	V	_	✓	✓	V	V	√	-	V	_



W-BS

Art. No. 5929..



W-FA

Art. No. 5932..







JET FANS







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	✓





Anchor/	Load				Corrosi	Fire Resistance						
Screw	Static	C1	C2	Fatigue	Galva- nized	Hot-	A4	HCR	R 120	ZTV-ING		RWS
Art. No.						dipped				A4	HCR	1
WIT-VIZ Dynamic 0905 481	√	-	_	√	√	-	√	✓	-	-	✓	-
W-FAZ Pro + Filling Washer WIT SHB 5930	✓	✓	✓	√	✓	-	✓	✓	✓	_	✓	_

Also suitable:

W-FAZ Pro + Filling Washer WIT SHB Art. No. 5930..

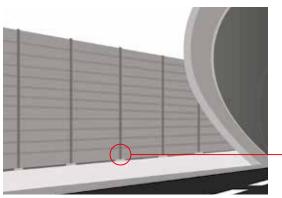


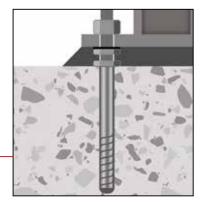




NOISE BARRIERS







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	✓







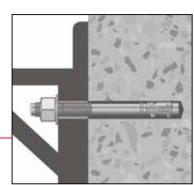
Anchor/	Load				Corrosi	Corrosion Resistance					Fire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS		
Art. No.					nized	dipped				A4	HCR			
WIT-BS 0905 450	✓	-	-	_	✓	_	✓	-	✓	-	-	_		
WIT-UH 300 5918 500	✓	✓	✓	-	✓	✓	√	✓	√	-	-	-		
WIT-VIZ 0905 440	✓	✓	✓	_	✓	✓	✓	✓	✓	-	✓	_		



CATWALK







Type of installation

Pre-positioned	In-place	Stand-off
-	✓	✓

Anchor/	Load				Corrosi	on Resistance Fire Resistance						
Screw Art. No.	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
					nized	dipped				Α4	HCR	
W-FAZ 5928	✓	✓	✓	_	✓	_	✓	✓	✓	-	✓	-
W-BS 5929	✓	✓	✓	-	✓	-	√	-	√	-	-	-
W-FA	√	✓	✓	_	✓	✓	✓	✓	√	_	✓	_

Approvals and certificates*

ETA (**E**



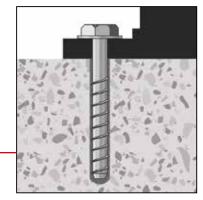
Also suitable:	
W-BS	
Art. No. 5929	
W-FA	
Art. No. 5932	



TEMPORARY RAIL-TRACK







Type of installation

Pre-positioned	In-place	Stand-off
-	✓	-



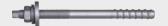




Anchor/	Load				Corrosion Resistance				Fire Resistance			
Screw Art. No.	Static	C1	C2	Fatigue	Galva-	Hot- dipped	A4	HCR	R 120	ZTV-ING		RWS
					nized					A4	HCR	
WIT-BS 0905 450	✓	_	_	_	✓	-	✓	-	-	-	-	-
W-BS Stud Screw 5929	✓	√	√	-	√	-	√	-	✓	-	-	-
WIT-UH 300 5918 500	✓	✓	✓	-	✓	✓	✓	√	√	_	-	_

Also suitable:

W-BS Stud Screw Art. No. 5929..



WIT-UH 300 Art. No. 5918 500..





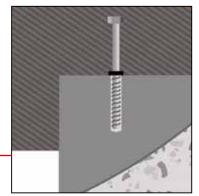




EDGE BEAM







Type of installation

Pre-positioned	In-place	Stand-off
✓	-	-

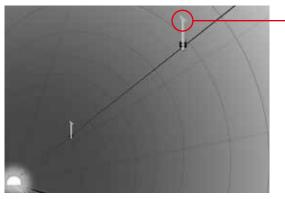
Approvals and certificates

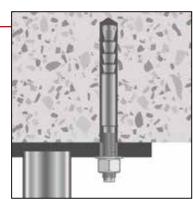


Anchor/	Load				Corrosion Resistance				Fire Re	ire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	Α4	HCR	R 120	ZTV	-ING	RWS	
Art. No.					nized	dipped				A4	HCR		
Edge beam anchor 0905 450	✓	_	-	_	✓	_	✓	✓	✓	_	_	_	

COMMUNICATION ANTENNAS







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	✓

Approvals and certificates*







Also suitable:

W-FAZ Pro Art. No. 5930..



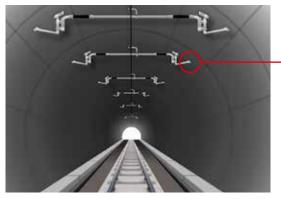
WIT-UH 300 Art. No. 5918 500..

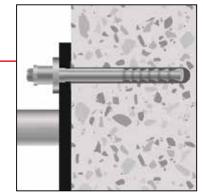




OVERHEAD LINES







Type of installation

Pre-positioned	In-place	Stand-off
✓	✓	✓





Anchor/	Load				Corrosion Resistance				Fire Resistance			
Screw	Static	C1	C2	Fatigue	Galva-	Hot-	A4	HCR	R 120	ZTV	-ING	RWS
Art. No.					nized	dipped				A4	HCR	
WIT-VIZ Dyn. 0905 481	✓	_	_	√	✓	-	✓	✓	-	-	✓	-
W-FAZ Pro + Filling Washer WIT SHB 5930	√	✓	✓	✓	✓	-	√	✓	✓	-	✓	_

Also suitable:

W-FAZ Pro + Filling Washer WIT SHB Art. No. 5930..











REFERENCE PROJECTS

Chengdu Metro Line 7, China (2017)





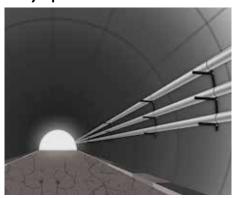


Applications

Cable Trays



Utility Pipes



Anchor solution

WIT-PE 500 Art. No. 0903 480



Related items



Mixer nozzle Art. No. 0903 488 101 Infrared laser thermometer Art. No. 0715 53 110





REFERENCE PROJECTS

Ursulabergtunnel, Pfullingen, Germany (2017)



Applications

Cable Trays



Lighting



Anchor solutions

W-FAZ Art. No. 5928..



W-FA Art. No. 5932..



Related items

Cordless hammer drill Art. No. 5700 801



Hammer drill bit box Art. No. 0648 050 001



Setting tool Art. No. 0904 908 016





Terzo Valico Die Giovi, Italy (2019)



Applications

Emergency Equipment



Power Cables



Anchor solutions

W-FAZ Art. No. 5928..



W-BS Art. No. 5929...



Related items

Industrial vacuum cleaner Art. No. 0701 143 0



Vacuum drill set Art. No. 0648 450 003





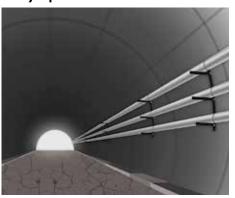
REFERENCE PROJECTS

Brenner Base Tunnel, Italy (2019)



Applications

Utility Pipes



Temporary Lighting



Anchor solutions

W-FAZ Art. No. 5932..



WIT-VM 250 Art. No.0903 450...



Related items

Blow out pump Art. No. 0903 990 001



Torque wrench Art. No. 0714 71 23



Cleaning brush Art. No. 0903 489 51





Flirsch Tirol, Austria (2016)



Applications

Jet Fans



Anchor solutions

WIT-VIZ Dynamic Art. No. 0905 481..





Related items

Safety goggles Art. No. 0899 102 270



Protective glove, multi-fit, nitrile Art. No. 0899 405 ...



Ear defenders, pocket Art. No. 0899 300 230



FIXING APPLICATIONS IN TUNNELS

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