

NC machine reamer, solid carbide with universal shank
for universal use up to 1300N/mm²



Application

For producing H7 fit tolerances in through holes on NC machines up to 1300 N/mm².

Execution

- 7-8° left-hand spiral, type B

Advantage

- good bore hole quality (dimensional tolerance, roundness, surface quality)

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	18	15	12	10	8	20	20	20	20	18	16	18		12	8	8	6		

Art. No.	11727 100
Cutting material	VHM
Tolerance of fit	H7
Groove type	Left-hand twist, 7-8°
Tool holding device	HA parallel shank
Cutting edge diameter	10 mm
Length	133 mm
Cutting edge length	38 mm
Projecting length	87 mm
Shaft diameter	10 mm
Number of cutting edges	6 PCS
f steel 1300	0.15 mm/U
DIN	8093

EAN-Code

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