Solid carbide miniature radius cutter
2 cutting edges, ULTRA DC-coated

Application
High-precision miniature radius cutter with long neck for process-reliable machining of graphite, GFRP and CFRP.

Version
- High-tech CVD diamond coating
- Coat thickness 10+2 µm
- With clearance
- Concentricity 0.005 mm

Advantage
- Non-wearing, crystalline diamond coating
- Optimised, highly accurate geometry

Application	Steel (N/mm²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
													95						

Art. no.	*16662 084*
Cutting material	VHM
Surface	ULTRA DC
Type	N
Number of cutting edges	2 PCS
Twist angle	30°
Tool holding device	HA parallel shank
Overall length	Long
Cutting edge diameter	1 mm
Cutting edge length	1 mm
Clearance length	30 mm
Length	55 mm
Clearance diameter	0.9 mm
Shaft diameter	3 mm
fz graphite	0.01 mm

EAN-Code
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