

Solid carbide radius cutter for interchangeable head system
4 cutting edges, TiAlN-coated



Application

Radius milling cutter for universal use for copy milling in dip working and mould construction.

Execution

- Solid carbide ultra-fine grain
- TiAlN-coated
- Type N
- Cutting edge finish



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	450		250											450					

Art. No.	16982 020
Cutting material	VHM
Surface	TiAlN
Type	N
Number of cutting edges	4 PCS
Twist angle	30°
Cutting edge diameter	20 mm
Cutting edge length	15 mm
Length	26 mm
Clearance diameter	19.2 mm
fz steel 1000	0.12 mm

EAN-Code

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