

Four-jaw lathe chuck ZS, flat spiral chuck in acc. with ISO 702-3

Hand chuck



Application

For clamping workpieces on lathes. For successful use in areas that require high clamping force, high concentricity and very good repeat clamping accuracy.

Version

- Spiral ring chuck made of steel alloy
- Steel body
- For short tapered bayonet fastening, DIN ISO 702-3 (DIN 55027)
- Centric clamping

Advantage

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.

Delivery

With 1 set of drilling jaws (mounted in chuck), 1 set of turning jaws, 1 spanner, 1 set of stud bolts and flanged nuts. Both of the supplied jaw sets are ground in position to ensure concentricity.



Art. no.	22394 255
Outer diameter	200 mm
Clamping width	200 mm
Taper shank size	6
Clearance hole	55 mm
Pitch circle diameter	133.4 mm
Max. taper diameter	106.4 mm
Height without jaws	74.5 mm
Weight	15.5 kg

EAN-Code

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