

Weldon surface chucks

According to DIN 69893-1, shape A

ORION[®]

Application

For clamping tools with straight shanks and clamping surfaces in line with DIN 1835 B.

Version

- All tapers and tolerances are precision-ground
- Cone tolerance AT3
- Strength HRC 57-60
- Core strength 1000-1200 N/mm²
- With Balluff chip hole
- All functional surfaces machined
- Concentricity of tool chuck, inner taper surface to the clamping diameter ≤ 0.005 mm

Advantage

- Prevents rotation of tool while maintaining high concentricity



Art. no.	23157 225
Tool holding device	HSK 63
Clamping diameter	32 mm
Projecting length	110 mm
Length	84 mm
Outer diameter	72 mm
Coolant supply	Internal axial
Balancing quality	G 6.3 at 15 rpm

EAN-Code

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