

STFC boring bar HSS positive, left-hand

For longitudinal turning with TC indexable insert

ATORN

Application

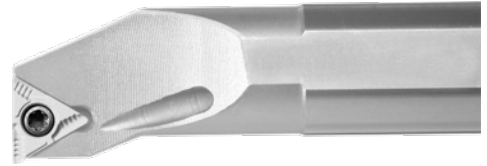
For longitudinal and copy turning with TC indexable insert 60°.

Version

- Precision-made boring bar, **HSS**, with internal cooling, type T, attack angle 90°, tip angle 60°, clearance angle 7°

Advantage

- Three-cutter geometry reduces the costs per cutter
- Positive body geometry ensures low cutting forces
- Very high rigidity and very good cut quality due to HSS base material



Art. no.	17850 096
ISO name	AH 25 R STFC R/L 16
Min. bore diameter	28 mm
Shaft diameter	25 mm
Cutting edge height	11.5 mm
Clearance length	40 mm
Length	200 mm
Clamping surface height	23 mm
Programming size	17 mm
Suitable for indexable inserts	TC.. 16T3..
Tool design	Left
DIN	8024

EAN-Code

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