

## High-pressure machine vices MM-G

Mechanical-mechanical clamping system with power transmission

**ATORN**

### Application

For NC machines, machining centres, tool manufacture, mould making, fixture construction and series production.

### Version

- With stepped jaws, reversible
- Robust cast steel basic body
- Guide ways hardened and polished
- Preset clamping force on the drive spindle
- Rough adjustment of clamping range by offsetting the jaws on the clamping slide
- Mechanical/mechanical clamping system, with power transmission via elbow joint
- Includes clamping nipple borehole for ATORN zero-point clamping system K10.2 (gauge 200 mm)

### Advantage

- Chip guard prevents chips penetrating inside the body
- Largely maintenance-free
- consistent precise clamping with clamping force 0.01 mm

### Delivery

1 pc. high-pressure machine vice MM-G; incl. stepped jaws and hand crank



<b>Art. no.</b>	<b>28874 160</b>
<b>Jaws width</b>	160 mm
<b>Jaws height</b>	50 mm
<b>Body length</b>	530 mm
<b>Max. length</b>	618 mm
<b>Min./max. clamping width</b>	0-320 mm
<b>Min./max. clamping width for reversible step jaws</b>	131-451 mm
<b>Tension force</b>	60 kN
<b>Weight</b>	79 kg
<b>Travel stroke of gate valve</b>	117 mm
<b>Offset range 2</b>	2 x 102.5 mm

### EAN-Code

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