

Application values

Screw tap, SC with internal cooling M ISO 2 (6H) 0° 371 similar to C (Art. no. 1003140 920-927)



Material groups for cutting values	Strength Class [N/mm²]	Description regarding DIN	Vc [m/min]
4. Cast metal			
4.1 Grey cast iron	<260 HB	GG10	30-40
4.2 Spheroidal graphite iron	<310 HB	GGG 40	30-40
4.3 Ductile iron	<280 HB	GTW-55	30-40

