

Application values Through-hole screw tap (Art. no. 1014355 103-116)

Material groups for cutting values	Strength Class [N/mm ²]	Description regarding DIN	Vc [m/min]
6. Hard materials			
6.1 Hardened steel -55 HRC	-55HRC	x40CrMoV5-1	2-5
6.2 Hardened steel -65 HRC	<65HRC	90MnCrV8	1-4

