

ER collet chuck

In accordance with DIN 2080

G 6,3 15000 1/min	DIN 2080
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Application

For clamping tools with straight shank in ER collet chucks in accordance with DIN 6499.

Execution

- Alloyed case-hardening steel, core tensile strength at least 950 N/mm².
- Internal coolant supply.
- Case-hardened HRC 60 ± 2 (HV 700 ± 50), hardening depth 0.8 mm ± 0.2 mm.
- Max. concentricity < 0.005 mm.
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080.
- With Balluff chip hole.
- All functional surfaces machined.
- All ER16 collet chucks feature a hexagon nut.

Delivery

1x ER collet chuck SK30, SK40 or SK50 (DIN2080).



Technical Data

Product number	1021511 109
Tool holding device	SK 30
Collet type	ER 32
Min./max. clamping range	2-20 mm
Projecting length	50 mm
Outer diameter	50 mm
Manufacturer Part Number	22661075
EAN Code	4050293714906
Commodity Code	84661020



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com