

# PRODUCT DATA SHEET

## **ER** collet chuck











### Application

For machine tools with manual tool change.

### Tool description:

For tools with straight shank with or without external clamping thread. Tool holder with pressure collet chuck, short strong construction, concentricity deviation between taper and internal cone = 0.003 mm. Union nut, standard design. Case-hardening steel, functional surfaces hardened and ground. Clamps with double taper, slotted on both sides and extraction groove for easy release and replacement of the jaws. Taper angle tolerance according to AT 3.

## Execution

- Type ER
- Steep taper with inner clamping SK 40 thread and ring groove

## **Technical Data**

Product number	1021511 108
Tool holding device	SK 40
Collet type	ER 40 (472 E)
Min./max. clamping range	4.0-26.0 mm
Projecting length	80.0 mm
Outer diameter	63.0 mm
Manufacturer Part Number	S.D40.0140.80
EAN Code	4024496056248
	84661020
Commodity Code	64661020

