

### Tapping chuck

DIN  
228



#### Application

For cutting female threads on reversible drills, lathes and milling machines. Can be used horizontally and vertically.

#### Execution

- Morse taper shank and flat tangs in accordance with DIN 228 B. Double chuck (clamps shank and square). Safety slip coupling prevents tool breakage, pendulum device compensates misalignment between the machine and the work-piece. Elastic length compensation under compression and tension

#### Delivery

Includes spanner.

#### Notes

For left-hand threads deliverable on request.



### Technical Data

|                               |             |
|-------------------------------|-------------|
| Product number                | 1021406 105 |
| Morse taper size              | MK 3        |
| Suitable for thread           | M14-M30     |
| Min. clamping range diameter  | 11.0 mm     |
| Max. clamping range diameter  | 23.0 mm     |
| Projecting length             | 230.0 mm    |
| Outer diameter                | 106.0 mm    |
| Compensation parallel to axis | 2.0 mm      |
| Manufacturer Part Number      | DSPL30/MK4  |
| Commodity Code                | 84661038    |



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