

Tapping chuck

DIN
228



Application

For cutting female threads on reversible drills, lathes and milling machines. Can be used horizontally and vertically.

Execution

▪ Morse taper shank and flat tangs in accordance with DIN 228 B. Double chuck (clamps shank and square). Safety slip coupling prevents tool breakage, pendulum device compensates misalignment between the machine and the work-piece. Elastic length compensation under compression and tension

Delivery

Includes spanner.

Notes

For left-hand threads deliverable on request.



Technical Data

Product number	1021406 104
Morse taper size	MK 4
Suitable for thread	M8-M20
Min. clamping range diameter	6.0 mm
Max. clamping range diameter	16.0 mm
Projecting length	171.0 mm
Outer diameter	83.0 mm
Compensation parallel to axis	1.5 mm
Manufacturer Part Number	DSPL20/MK4
Commodity Code	84661038



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