

Single-piece quick-change insert Accessories for synchronous tapping chucks

ATORN

Application

The quick-change inserts are intended for quick replacement after breakage, wear or if a different thread size is required. Tap collets are clamped using a collet mount.

Execution

- 1-part quick-change insert.
- Treated surfaces.

Advantage

- High concentricity.
- Use of standard collets possible.

Delivery

1x quick-change insert, 1-piece

Notes

(Please order collets separately).



Technical Data

| | |
|------------------------------|--------------------|
| Product number | 1021465 102 |
| Used sizes | 2 |
| Collet type | ER 25 |
| Min./max. clamping range | 2-16 mm |
| Suitable for thread | M6-M20 |
| Clamp in depth off screw tap | 52 mm |
| Projecting length | 28 mm |
| Outer diameter | 42 mm |
| Insert diameter | 32 mm |
| Manufacturer Part Number | 21980010 |
| EAN Code | 4050293318692 |
| Commodity Code | 84669340 |



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