

PRODUCT DATA SHEET

Quick-change insert, 2-part

Accessories for synchronous tapping chucks

Application

The quick-change inserts are intended for quick replacement after breakage, wear or if a different thread size is required. Tap collets are clamped using a collet mount.

Execution

- Quick-change insert, 2 pieces screwed together.
- Treated surfaces.

Advantage

- High concentricity.
- Use of standard collets possible.

Delivery

1x quick-change insert, 2 pieces with screws.

Notes

(Please order collets separately).



ATORN

Technical Data

Product number	1021465 202
Used sizes	2
Collet type	ER 25
Min./max. clamping range	2-16 mm
Suitable for thread	M6-M20
Clamp in depth off screw tap	63 mm
Projecting length	84 mm
Outer diameter	42 mm
Insert diameter	32 mm
Manufacturer Part Number	21980012
EAN Code	4050293318715
Commodity Code	84669340

