

# PRODUCT DATA SHEET

### Welding electrodes FINCORD

#### Application

or unalloyed structural steels St 33 to St 52-3, boiler plates H I, H II, 17 MN 4, tube steels to St 52.4, St 35.8 to 17 MN 4, StE 210.7 to StE 355, cast steel GS-38 to GS-52.

#### Execution

- EN 499, E 421 RR 12, DIN 1913, E 5121 RR6
- Thick rutile coating
- Broad range of uses
- Excellent welding performanceWell-suited for tacking work

#### Advantage

Extremely easy to handle; also suitable for inexperienced welders, very smooth seams
Simple ignition and re-ignition; smooth, stable arc

#### Notes

Approved in accordance with TÜV, DB, ABS, BV, DNV, GL, LRS, Controlas.

## **Technical Data**



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OERLIKON

Product number	1070685 201
Manufacturer Part Number	4000105
Commodity Code	83111000

