

Welding electrodes OVERCORD

Application

For unalloyed structural steels St 33 to St 52-3, boiler plates H I, H II, 17 Mn 4, tube steels to St 52.4, St 35.8 to 17 Mn 4, StE 210.8 to StE 360.7 and the relevant TM grades, grain-refined steels WStE 255 to WStE 355, shipbuilding steels A, B. Cast steel GS-38 to GS-52.

Execution

- EN 499, E 380 RC 11, DIN 1913, E 4322 R (C) 3
- Rutile cellulose-coated
- Universal electrode for assembly, workshop and repair welding, particularly suitable for vertical down welding
- Good gap bridging capability
- Suitable for tacking work, zinc-plated, primed and rusted parts
- Assembly work can be performed with continuous amperage in all positions

Notes

Approved in accordance with TÜV, DB, ABS, BV, DNV, GL, LRS, Controlas.



Technical Data

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| Product number | 1070700 201 |
| Manufacturer Part Number | 4000010 |
| Commodity Code | 83111000 |



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