

Welding electrodes OVERCORD

Application

For unalloyed structural steels St 33 to St 52-3, boiler plates H I, H II, 17 Mn 4, tube steels to St 52.4, St 35.8 to 17 Mn 4, StE 210.8 to StE 360.7 and the relevant TM grades, grain-refined steels WStE 255 to WStE 355, shipbuilding steels A, B. Cast steel GS-38 to GS-52.

Execution

- EN 499, E 380 RC 11, DIN 1913, E 4322 R (C) 3
- Rutile cellulose-coated
- Universal electrode for assembly, workshop and repair welding, particularly suitable for vertical down welding
- Good gap bridging capability
- Suitable for tacking work, zinc-plated, primed and rusted parts
- Assembly work can be performed with continuous amperage in all positions

Notes

Approved in accordance with TÜV, DB, ABS, BV, DNV, GL, LRS, Controlas.



Technical Data

Product number	1070700 202
Manufacturer Part Number	4000015
Commodity Code	83111000

