

Welding electrode SUPRANOX 316 L

Application

For high-alloy steels such as X 2 CrNiMo 17132 (1.4404), G-X2 CrNiMoN 1810, X 2 CrNiMo 17122 (1.4406), X 2 CrNiMo 17133 (1.4429), X 5 CrNiMo 17122 (1.4401), X 6 CrNiMoTi 17122 (1.4301), GX 5 CrNiMoNb 1812 (1.4583), X 120 CrNiMoNb 17133 (1.4436) etc.

Execution

- PREN 1600, DIN 8556, E 199 LR 12, E 199 LR 23, AWS/ASME SFA-5.4, E 308 L-16
- Rutile-coated
- Comparable material 1.4430
- For stainless austenitic chrome-nickel-molybdenum steel/cast steel with a low carbon content, for operating temperatures up to +400°C
- Fine-droplet material transfer, good moistening of the weld flanks, lightly rippled weld surface, easy slag removal
- Simple ignition and re-ignition

Notes

Approved in accordance with TÜV, VDT, DB, GL.



Technical Data

Product number	1070720 102
Manufacturer Part Number	4020075
Commodity Code	83111000



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