

Welding electrodes SPECIAL

Application

For unalloyed structural steels St 33 to St 52-3, boiler plates H I, H II, 17 Mn 4, tube steels to St 52.4, St 35.8 to 17 Mn 4, StE 210.8 to StE 360.7 and the relevant TM grades, grain-refined steels WStE 255 to WStE 355, shipbuilding steels A, B, D, E cast steel GS-38 to GS-52.

Execution

- EN 499, DIN 1913, E 38 2 B 12 H 10, E 51 43 B (R) 10, AWS/ASME SFA-5.1, E 7016
- Basic-coated
- Versatile electrode for assembly, workshop and repair welding
- Smooth, clean seams with notch-free transitions to the base material
- Good gap bridging capability
- The double jacket gives the electrode a stable, targeted arc, meaning it is well-suited for positional and root welding
- Welding seams are x-ray-proof

Notes

Approved in accordance with TÜV, DB, ABS, BV, DNV, GL, LRS, Controlas.



Technical Data

Product number	1070705 101
Manufacturer Part Number	4000235
Commodity Code	83111000



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