

Welding electrodes CITOREX

Application

For unalloyed structural steels St 33 to St 52-3, boiler plates H I, H II, 17 Mn 4, tube steels to St 52.4, St 35.8 to 17 Mn 4, StE 210.7 to StE 385.7 and the relevant TM grades, grain-refined steels WStE 255 to WStE 380, shipbuilding steels A, B, D, E, cast steel GS-38 to GS-52.

Execution

- EN 499, DIN 1913, E 38 2 RB 12, E 43 43 RR (B) 7, AWS/ASME SFA-5.1, E 6013
- Rutile basic-coated
- Welding electrode, particularly suitable for welding tube roots and positional welding in pipeline, boiler and container construction
- Well-suited for bath safety during submerged arc welding
- Particularly suitable for subsequent zinc-plating or enamelling due to low Si content

Notes

Approved in accordance with TÜV, DB, ABS, BV, DNV, GL, LRS, Controlas.



Technical Data

Product number	1070710 102
Manufacturer Part Number	CITOREX 3,2X350
Commodity Code	83111000



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