

Edge deburring devices

Application

For chamfering and deburring rectangular metal or plastic workpieces weighing up to approx. 10 kg.
Hobbing process guarantees precise deburring.

Execution

- With 2 hardened steel guide rails 40 x 150 mm (W x L) and 2 different supporting edges for minimal or severe workpiece burr formation
- Can be used for 2 material thicknesses depending on burr formation (position 1: from 4.5 mm, position 2: from 1.0 mm)
- Chamfer size can be adjusted individually
- Max. milling depth 5 mm (dependent on material)
- Collet dia. 8 mm included in scope of delivery
- Handy, space-saving table-top model
- With anti-vibration elements for high stability and quiet running
- Milling spindle with double bearing and steel clamping flange (standard dia. 43 mm) to allow high performance milling
- Continuous speed control
- MAKRA milling motor with full-wave electronics
 - Voltage 230 V/50-60 Hz
- The cylindrical end mill tool is mounted in a collet
- With swarf collection container and operating tool

Notes

For suitable end mills, see HHW catalogue, volume 1 (Machining + Clamping technology):

- for aluminium and plastics: Art. no. 1016542 110
- for VA and highly heat resistant steels: Art. no. 1016551 103
- for hardened steels up to HRc 52: Art. no. 1016824 105
- for short chipping non-ferrous metals: Art. no. 1016616 203



Technical Data

Product number	1092390 201
Manufacturer Part Number	KEG 150 1050WATT
Commodity Code	84798300

