

PRODUCT DATA SHEET

Hand tap, second tap, HSS M ISO 2 (6H) 0° 352 D

For universal use up to 1000 N/mm2













Application

For producing metric threads by hand in through holes and blind holes, in steel, non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm² in single-part production.

Second tap with notch shape D with two rings

Long service life and process reliability through innovative cutting geometry and universal use for maximum application flexibility

Technical Data

| Product number | 1003140 033 |
|--------------------------------|---------------|
| Thread type x nominal diameter | M3 |
| Pitch | 0.5 mm |
| Core hole diameter | 2.5 mm |
| Length | 40 mm |
| Shank diameter | 3.5 mm |
| Shank square | 2.7 mm |
| | |
| EAN Code | 4050293015089 |
| Commodity Code | 82074010 |

