

Hand tap, third tap (plug), HSSE M ISO 2 (6H) 0° 352 C For use in stainless steel, titanium alloys and nickel alloys



ATORN

Application

For producing metric threads by hand in through holes and blind holes, in (steel), stainless steel, (cast iron) and special alloys material groups up to a strength of 1300 N/mm² in single-part production.

Execution

- Hand tap, third tap (plug) with notch shape C without ring

Advantage

- Long service life and process reliability through innovative cutting geometry in machining stainless steel and special alloys



Technical Data

Product number	1003140 100
Thread type x nominal diameter	M5
Pitch	0.8 mm
Core hole diameter	4.2 mm
Length	50 mm
Shank diameter	6 mm
Shank square	4.2 mm
EAN Code	4050293188158
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com