

Hand tap, taper tap, HSSE M ISO 2 (6H) 0° 352 A For use in stainless steel, titanium alloys and nickel alloys



ATORN

Application

For producing metric threads by hand in through holes and blind holes, in (steel), stainless steel, (cast iron) and special alloys material groups up to a strength of 1300 N/mm² in single-part production.

Execution

- Taper tap with notch shape A with one ring

Advantage

- Long service life and process reliability through innovative cutting geometry in machining stainless steel and special alloys



Technical Data

Product number	1003140 082
Thread type x nominal diameter	M20
Pitch	2.5 mm
Core hole diameter	17.5 mm
Length	95 mm
Shank diameter	16 mm
Shank square	17.5 mm
EAN Code	4050293187977
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com