

# PRODUCT DATA SHEET

## Hand tap, second tap, HSSE M ISO 2 (6H) 0° 352 D

For use in stainless steel, titanium alloys and nickel alloys















### **Application**

For producing metric threads by hand in through holes and blind holes, in (steel), stainless steel, (cast iron) and special alloys material groups up to a strength of 1300 N/mm² in single-part production.



#### Execution

Second tap with notch shape D with two rings

### Advantage

Long service life and process reliability through innovative cutting geometry in machining stainless steel and special alloys

## **Technical Data**

Product number	1003140 091
Thread type x nominal diameter	M10
Pitch	1.5 mm
Core hole diameter	8.5 mm
Length	70 mm
Shank diameter	7 mm
Shank square	8.5 mm
EAN Code	4050293188066
Commodity Code	82074010