

Hand tap, second tap, HSSE M ISO 2 (6H) 0° 352 D For use in high-strength steel < 1300 N/mm²



ATORN

Application

For producing metric threads by hand in through holes and blind holes, in steel, (stainless steel), cast iron and (special alloys) material groups up to a strength of 1300 N/mm² in single-part production.

Execution

- Second tap with notch shape D with two rings

Advantage

- Long service life and process reliability through innovative cutting geometry in machining high-strength steel



Technical Data

Product number	1003140 131
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.8 mm
Length	56 mm
Shank diameter	6 mm
Shank square	4.9 mm
EAN Code	4050293015584
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com