

Hand tap, third tap (plug), HSSE M ISO 2 (6H) 0° 352 C For use in high-strength steel < 1300 N/mm²



ATORN

Application

For producing metric threads by hand in through holes and blind holes, in steel, (stainless steel), cast iron and (special alloys) material groups up to a strength of 1300 N/mm² in single-part production.

Execution

- Third tap (plug) with notch shape C without ring

Advantage

- Long service life and process reliability through innovative cutting geometry in machining high-strength steel



Technical Data

Product number	1003140 137
Thread type x nominal diameter	M5
Pitch	0.8 mm
Core hole diameter	4.2 mm
Length	50 mm
Shank diameter	6 mm
Shank square	4.9 mm
EAN Code	4050293015645
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com