

# PRODUCT DATA SHEET

## Hand tap, third tap (plug), HSSE-PM nitrided M ISO 2X (6HX) 0° 352 C

For use in high-strength steel < 1300 N/mm2













**ATORN** 

### **Application**

For producing metric threads by hand in through holes and blind holes, in steel, (stainless steel), cast iron and (special alloys) material groups up to a strength of 1300 N/mm² in single-part production.



#### Execution

■ Third tap (plug) with notch shape C without ring

### Advantage

■ Long service life and process reliability through innovative cutting geometry in machining high-strength steel

## **Technical Data**

Product number	1014060 406
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5 mm
Length	50 mm
Shank diameter	6 mm
Shank square	4.9 mm
Manufacturer Part Number	10470557
EAN Code	4050293015867
Commodity Code	82074010

