

Hand tap, taper tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.

Execution

- Taper tap with chamfer shape D with one ring
- Right-cutting
- Straight-grooved
- HSS, ground



Technical Data

Product number	1014054 103
Thread type x nominal diameter	MF3.5
Pitch	0.35 mm
Core hole diameter	3.15 mm
Length	45 mm
Shank diameter	4.0 mm
Shank square	3.0 mm
Manufacturer Part Number	00114221
EAN Code	4024496018574
Commodity Code	82051000



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com