

Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.

Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- HSS, ground

Technical Data

Product number	1014027 115
Thread type x nominal diameter	M6
Pitch	1.00 mm
Core hole diameter	5.00 mm
Length	56 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
Manufacturer Part Number	00104192
EAN Code	4024496017638
Commodity Code	82051000



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com