

Hand tap, taper tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.



Execution

- Taper tap with chamfer shape A with one ring
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

Technical Data

Product number	1014018 106
Thread type x nominal diameter	M1.8
Pitch	0.35 mm
Core hole diameter	1.45 mm
Length	32 mm
Shank diameter	2.5 mm
Shank square	2.1 mm
Manufacturer Part Number	352000V/1
EAN Code	4024496016150
Commodity Code	82074010



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