

### Hand tap, taper tap



#### Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm<sup>2</sup> strength.



#### Execution

- Taper tap with chamfer shape A with one ring
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

### Technical Data

|                                |                    |
|--------------------------------|--------------------|
| Product number                 | <b>1014018 113</b> |
| Thread type x nominal diameter | M4.5               |
| Pitch                          | 0.75 mm            |
| Core hole diameter             | 3.70 mm            |
| Length                         | 50 mm              |
| Shank diameter                 | 6.0 mm             |
| Shank square                   | 4.9 mm             |
| Manufacturer Part Number       | 352000V/1          |
| EAN Code                       | 4024496016228      |
| Commodity Code                 | 82074010           |



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