

Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.

Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- HSS, ground

Technical Data

Product number	1014027 127
Thread type x nominal diameter	M24
Pitch	3.00 mm
Core hole diameter	21.00 mm
Length	110 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
Manufacturer Part Number	00104312
EAN Code	4024496017720
Commodity Code	82051000



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