

### Hand tap, second tap



#### Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm<sup>2</sup> strength.

#### Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- HSS, ground

### Technical Data

Product number	<b>1014027 129</b>
Thread type x nominal diameter	M30
Pitch	3.50 mm
Core hole diameter	26.50 mm
Length	125 mm
Shank diameter	22.0 mm
Shank square	18.0 mm
Manufacturer Part Number	00104332
EAN Code	4024496017744
Commodity Code	82051000



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com