

Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.

Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- HSS, ground

Technical Data

Product number	1014027 124
Thread type x nominal diameter	M18
Pitch	2.50 mm
Core hole diameter	15.50 mm
Length	95 mm
Shank diameter	14.0 mm
Shank square	11.0 mm
Manufacturer Part Number	00104282
EAN Code	4024496017690
Commodity Code	82051000



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