

### Hand tap, second tap



#### Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm<sup>2</sup> strength.



#### Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

### Technical Data

|                                |                    |
|--------------------------------|--------------------|
| Product number                 | <b>1014019 109</b> |
| Thread type x nominal diameter | M2.5               |
| Pitch                          | 0.45 mm            |
| Core hole diameter             | 2.05 mm            |
| Length                         | 40 mm              |
| Shank diameter                 | 2.8 mm             |
| Shank square                   | 2.1 mm             |
| Manufacturer Part Number       | 352000M/1          |
| EAN Code                       | 4024496016518      |
| Commodity Code                 | 82074010           |



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