

Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.



Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

Technical Data

Product number	1014019 106
Thread type x nominal diameter	M1.8
Pitch	0.35 mm
Core hole diameter	1.45 mm
Length	32 mm
Shank diameter	2.5 mm
Shank square	2.1 mm
Manufacturer Part Number	352000M/1
EAN Code	4024496016488
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com