

### Hand tap, taper tap



#### Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm<sup>2</sup> strength.



#### Execution

- Taper tap with chamfer shape A with one ring
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

### Technical Data

Product number	<b>1014018 136</b>
Thread type x nominal diameter	M27
Pitch	3.00 mm
Core hole diameter	24.00 mm
Length	110 mm
Shank diameter	20.0 mm
Shank square	16.0 mm
Manufacturer Part Number	352000V/1
EAN Code	4024496016372
Commodity Code	82074010



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