

Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.



Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

Technical Data

Product number	1014019 112
Thread type x nominal diameter	M4
Pitch	0.70 mm
Core hole diameter	3.30 mm
Length	45 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
Manufacturer Part Number	352000M/1
EAN Code	4024496016549
Commodity Code	82074010

