

### Hand tap, second tap



#### Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm<sup>2</sup> strength.



#### Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

### Technical Data

Product number	<b>1014019 139</b>
Thread type x nominal diameter	M30
Pitch	3.50 mm
Core hole diameter	26.50 mm
Length	125 mm
Shank diameter	22.0 mm
Shank square	18.0 mm
Manufacturer Part Number	352000M/1
EAN Code	4024496016716
Commodity Code	82074010



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