

Hand tap, third tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.

Execution

- Third tap with chamfer shape C without ring
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground



Technical Data

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|--------------------------------|--------------------|
| Product number | 1014020 123 |
| Thread type x nominal diameter | M14 |
| Pitch | 2.00 mm |
| Core hole diameter | 12.00 mm |
| Length | 80 mm |
| Shank diameter | 11.0 mm |
| Shank square | 9.0 mm |
| Manufacturer Part Number | 352000F/1 |
| EAN Code | 4024496016976 |
| Commodity Code | 82074010 |



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