

### Hand tap, second tap



#### Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm<sup>2</sup> strength.



#### Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

### Technical Data

Product number	1014019 136
Thread type x nominal diameter	M27
Pitch	3.00 mm
Core hole diameter	24.00 mm
Length	110 mm
Shank diameter	20.0 mm
Shank square	16.0 mm
Manufacturer Part Number	352000M/1
EAN Code	4024496016709
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com