

Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.



Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground

Technical Data

Product number	1014019 133
Thread type x nominal diameter	M24
Pitch	3.00 mm
Core hole diameter	21.00 mm
Length	110 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
Manufacturer Part Number	352000M/1
EAN Code	4024496016693
Commodity Code	82074010



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