

### Hand tap, third tap



#### Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm<sup>2</sup> strength.

#### Execution

- Third tap with chamfer shape C without ring
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground



### Technical Data

Product number	<b>1014020 117</b>
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.80 mm
Length	63 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
Manufacturer Part Number	352000F/1
EAN Code	4024496016921
Commodity Code	82074010



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