

Hand tap, third tap



Application

For production of standard ISO DIN 13 metric threads. For unalloyed and low-alloy steels up to 800 N/mm² strength.

Execution

- Third tap with chamfer shape C without ring
- Right-cutting
- Straight-grooved
- Up to M 1.4 tolerance field ISO 1 (4H)
- HSS, ground



Technical Data

Product number	1014020 131
Thread type x nominal diameter	M22
Pitch	2.50 mm
Core hole diameter	19.50 mm
Length	100 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
Manufacturer Part Number	352000F/1
EAN Code	4024496017010
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com