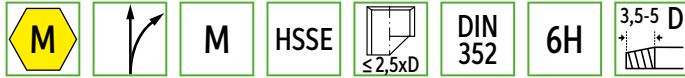


Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For hard-to-machine materials such as heat-, rust- and acid-resistant steel, bronze and thermosetting plastic, up to approx. 1200 N/mm² strength.

Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- HSSE, surface-treated



Technical Data

Product number	1014024 103
Thread type x nominal diameter	M2.5
Pitch	0.45 mm
Core hole diameter	2.05 mm
Length	40 mm
Shank diameter	2.8 mm
Shank square	2.1 mm
Manufacturer Part Number	352003M/1
EAN Code	4024496017225
Commodity Code	82074010



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