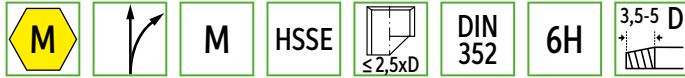


Hand tap, second tap



Application

For production of standard ISO DIN 13 metric threads. For hard-to-machine materials such as heat-, rust- and acid-resistant steel, bronze and thermosetting plastic, up to approx. 1200 N/mm² strength.

Execution

- Second tap with chamfer shape D with two rings
- Right-cutting
- Straight-grooved
- HSSE, surface-treated



Technical Data

Product number	1014024 113
Thread type x nominal diameter	M16
Pitch	2.00 mm
Core hole diameter	14.00 mm
Length	80 mm
Shank diameter	12.0 mm
Shank square	9.0 mm
Manufacturer Part Number	352003M/1
EAN Code	4024496017324
Commodity Code	82074010

