

Screw tap, HSSE TiN M ISO 2 (6H) 40° (right) 376 C For universal use up to 1300 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and cast iron material groups up to a strength of 1300 N/mm².



Execution

- Dimensions to: DIN 371 = reinforced shank (to M10), DIN 376 = protruding shank (from M12)

Advantage

- Long service life and process reliability through innovative cutting geometry and universal use for maximum application flexibility

Technical Data

Product number	1003140 315
Thread type x nominal diameter	M20
Pitch	2.5 mm
Core hole diameter	17.5 mm
Length	140 mm
Shank diameter	16 mm
Shank square	12 mm
DIN	376
EAN Code	4050293188332
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com